



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3558-3

Job Sheet 178438



Part No: D3558-3

Job Qty: 12 ea

Part Name: Gasket Center Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/31/18

Job Tracking No:

Due Date: 6/29/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV B IPP Rev:A New Issue 06-12-15 JLM Ets Rev:B Rev B dwg 07-12-06 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	6/29/18	6/29/18	0.00	0.00	Start Up Waterjet		ac 18/06/02
100	Waterjet	12 pcs	6/29/18	6/29/18	0.00	1.20	Waterjet1		ac 18/06/02
110	QC	12 pcs	6/29/18	6/29/18	0.00	0.00	QC2 Waterjet-2		ac 18/06/02
120	QC	12 pcs	6/29/18	6/29/18	0.00	0.00	QC8-2		1 JUN 05 2018
130	Packaging	12 pcs	6/29/18	6/29/18	0.00	0.00	Packaging3 FP-001		11 9-89 18-6-6
140	QC21-SA	12 Ea	6/29/18	6/29/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D3558 Dwg Rev: B Prog Rev: B 2-Deburr if necessary
 Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB
 120 - QC8- Inspect parts - second check
 130 - LOCATION : FP001
 140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MNEO60S.063	Neoprene Sheet 0.063	9.1200 sf (.76 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MNEO60S.063	9	285	0

Part Specifications

Specifications could not be found.

Plex 5/31/18 1:17 PM dart.white.jesse



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1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Container No: S077343



Part: D3558-3

Job No: 178438

Serial No/Batch: S077343

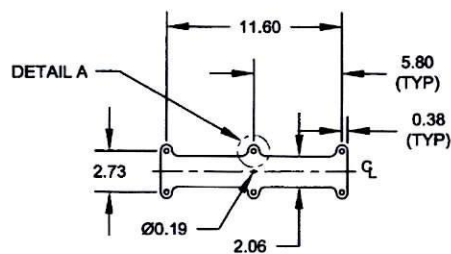
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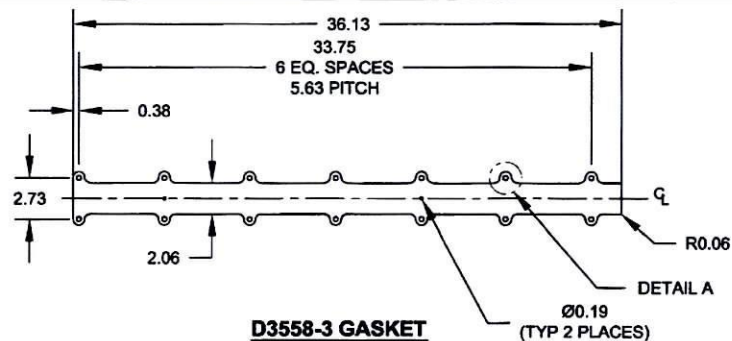
Exp Date: 06/02/2018

Instructions:

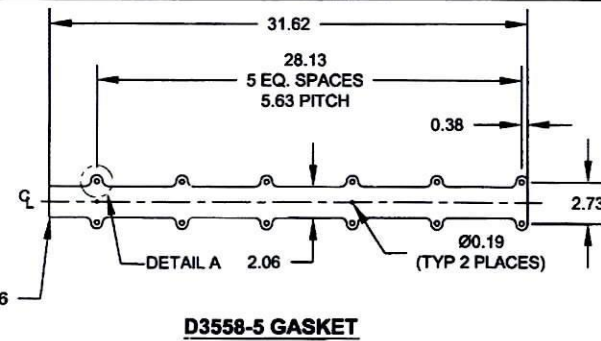
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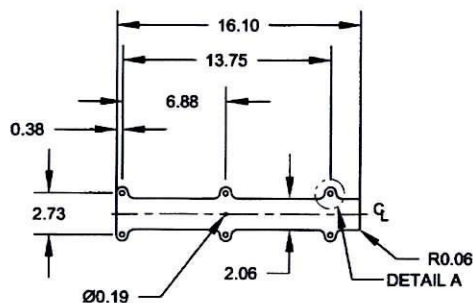
D3558-1 GASKET



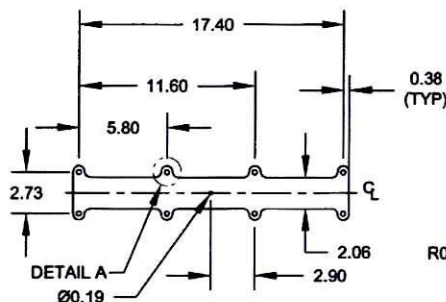
D3558-3 GASKET



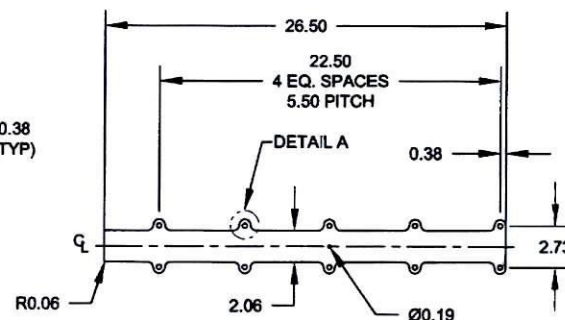
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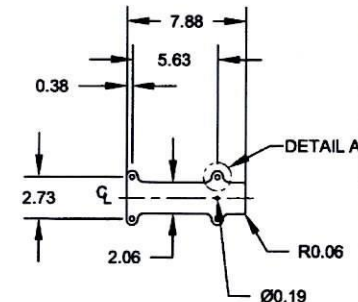
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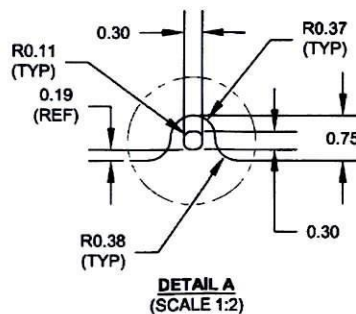
D3558-9 GASKET



D3558-11 GASKET



D3558-13 GASKET



**DETAIL A
(SCALE 1:2)**

- NOTES:**
- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF. DART SPEC. M-NEW60-S.063)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: D3558-1 - 0.09 lbs, D3558-3 - 0.26 lbs, D3558-5 - 0.23 lbs, D3558-7 - 0.12 lbs, D3558-9 - 0.13 lbs, D3558-11 - 0.19 lbs, D3558-13 - 0.06 lbs

RELEASED
07-11-16

B	ADD -9/-11/-13 UPDATE DRAWING FORMAT	PH	07.04.20
A	NEW ISSUE	PH	06.09.15
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>PH</i>		
DRAWN	<i>PH</i>		
CHECKED	<i>PH</i>		
MFG. APPR.	<i>PH</i>		
APPROVED	<i>PH</i>		
DE APPR.	<i>PH</i>		
DATE	07.04.20		

DART AEROSPACE USA, INC
PORT HADLOCK, WA

DRAWING NO. D3558
TITLE GASKET
REV. B
SHEET 1 OF 1
SCALE 1:8

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